

## Acrylic Sealer

Ready to spray acrylic sealer for faster topcoat coverage and better color holdout. This sealer is fast drying, easy flowing and provides a uniform color that's satin smooth. Gray

Part #	Description	Size
8430	Acrylic Sealer	Gallon
8431	Acrylic Sealer	Quart



### Substrates

Fully Cured Finishes: Sand with 240-320 grit paper  
 Steel, Galvanized & Aluminum: Pre Coat with Super Etch or Etch Fill Self Etching Primer  
 Fiberglass & SMC: Sand with 150-240 grit paper



### Mixing

Ready To Spray



### Set Up Tech Info

Tip/Needle:	1.3mm to 1.5mm
Spot Air Pressure:	35 - 45 psi / HVLP 5 to 10 psi at cap
Overall Air Pressure:	45 - 55 psi / HVLP 5 to 10 psi at cap
Viscosity: #2 Zahn	19-20 seconds
Film Build:	.05 mils / full wet coat
Coverage (@ 1 mil)	387 sq. ft. @ 1 mil



### Application

Apply 1-2 medium coats @ 40-50 psi allowing 10-15 minutes between coats.



### Drying

Topcoat	20-30 minutes
Recoat	30 minutes
Sand Time	30 minutes
Pot Life	Indefinite - Stir thoroughly



### Physical Data

Volume Solids RTS	24.1%
Pot Life:	Indefinite
VOC RTS:	4.6 lbs/gallon



### Master Tips

Acrylic Sealer must be mixed well before use. If sealer is allowed to dry for more than 48 hours, scuff sand and reapply 1 coat of sealer before topcoating. Film build, temperature, and humidity will affect dry times.