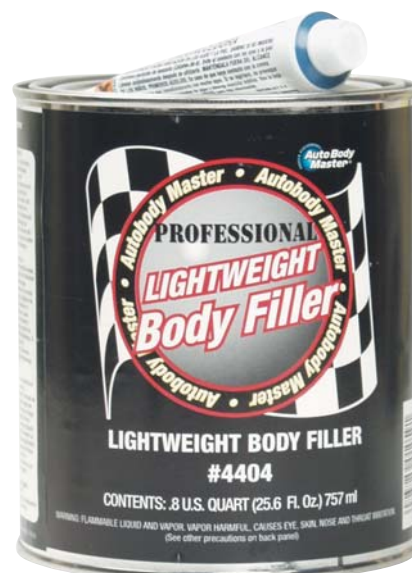


Lightweight Body Filler

An economical Lightweight Body Filler offering smooth and creamy texture that spreads easily for excellent feather edging. Adheres to galvanized, aluminum and bare steel. Sands easily and won't load up sand paper. Great for a general use body filler.



<u>Part #</u>	<u>Description</u>	<u>Size</u>
4401	Lightweight Body Filler	Gallon
4404	Lightweight Body Filler	Quart



Substrates & Prep

Clean surface removing dirt, wax, grease & oil.
 Grind away any corrosion or rust using 36 or 40 grit grinding disc.
 Rough sand substrate no finer than 80 grit paper.

50:1

Mixing

50 Parts Lightweight Body Filler
 1 Part RED OR BLUE Cream Hardener

As a general rule, scoop appropriate amount of body filler for a single application on a non porous surface. Drawing a straight line across the widest points of body filler "puddle" will provide the 50:1 mix ratio needed for proper catalyzation.
 Do not whip air into mixture, stir in circular motion.



Application

Apply thin layer using firm pressure to ensure proper adhesion. Apply additional layers building slightly higher and larger to allow for sanding.
 Repeat process as necessary.



Drying

Gel Time Approximately 4 to 7 minutes
 Sand Time Approximately 15 minutes
 Recoat Allow 1 hour cure time before coating with primer or sealer.



Master Tips

Do not return unused catalyzed portion to filler can. Allow for extended flash off time if wax & grease remover used on filler.