

Synthetic

High solids catalyst to enhance synthetic enamel gloss and durability. Produces a finish that's more durable and chemical resistant than conventional synthetic enamel finishes.



Part #	Description	Size
8132	Synthetic Hardener	Pint



Substrates & Prep

Surface must be primed and or sealed and ready for paint.
 Always clean surface with wax & grease remover prior to painting.



Mixing

Typically 8:4:1 (8 Parts Synthetic Enamel Color : 4 Part Synthetic Reducer : 1 Synthetic Hardener)
 Note: Follow paint manufacturers reduction ratio. Some paints come partially reduced from manufacturer.



Drying

Flash Time 10-15 minutes
 Dust Free 10 minutes
 Tack Free 1 hour
 Sand/Recoat Overnight to 48 hours
 Pot Life Typically 4 - 6 hours



Master Tips

Due to large variance in reducer temperature ranges, above figures are typical of performance when proper temperature reducer is used. Always add catalyst slowly to reduced paint. Adding catalyst to quickly or to unreduced paint can cause the paint to shock.